

標準附件

- 人机介面自动操作模式
- 厚度调整读数表
- 垂直水平调整读数表
- 水平调整读数表
- 进给链条橡胶板披覆
- 红外线照射灯
- 工具箱
- 操作手册

特殊附件

- 安全罩
- 上压梁与进给链条轴心间距由750 MM 增加至1350/1950 MM
- 立轴马达改为变频马达+变频器
- 立轴加装气压式上下导板
- 槽切锯加装跳刀装置
- 立轴加装伺服电动缸跳刀装置
- 捣碎锯
- 移动端导螺杆自动润滑系统
- 餘料装置
- 电动式上梁升降

Standard Attachment

- Auto. Positioning device for movable stand to control working width.
- Digital readout device for thickness adjustment of double side
- Digital readout device for vertical adjustment of working heads
- Digital readout device for horizontal adjustment of working heads
- Feed chain track with rubber pad
- Laser light
- Tool box
- Operation manual

Optional Attachment

- Safety cabinet
- Distance between center of bottom chain track and top belt pulley change from 750 mm to 1350/1950 mm
- Moulding saw change to hi-frequency motor with inverter
- Moulding unit with pneumatic top pressure pad + bottom support
- Jumping device for scoring saw unit.
- Jumping device with servo electric cylinder for moulding unit
- Hogging cutters
- Auto. lubrication for movable stand ball screw
- Chip conveyor
- Auto. adjustment for top pressure beam

型 號	MODEL	YL-L8 (YL-24)	YL-L10 (YL-25)	YL-L12 (YL-26)	YL-L14 (YL-27)	YL-L16 (YL-28)
工作头数量	Working units	8(4+4)	10(5+5)	12(6+6)	14(7+7)	16(8+8)
最大加工宽度	Max. working width	1300 / 2000 / 2600 / 3200 / 4000 / 5000 / 6000 (mm(ft))				
最小加工宽度(双边)	Min. working width (on double side)	220(8-5/8) option 175(6-7/8) (mm(in))				
最小加工宽度(单边)	Min. working width (on single side)	110(4-3/8) option 90(3-1/2) (mm(in))				
最大加工厚度	Max. working thickness	60(2-9/25) option 100(3-8/9) / 120(4-3/4) / 150(5) (mm(in))				
槽切锯系统 马达 主轴转速 主轴尺寸 锯片尺寸	Scoring saw unit Motor Spindle speed Spindle dimension Sawblade dimension	2 option 3 / 5 / 7.5 (hp) 3000 rpm 25.4 x 82 L (mm) 255 x 25.4 x 3.0 mm x T80 (mm)				
主锯系统 马达 主轴转速 主轴尺寸 锯片尺寸	Main sawing unit Motor Spindle speed Spindle dimension Sawblade dimension	5 option 7.5 (hp) / 10 (hp) 3000 (rpm) 25.4 x 82 L (mm) 255 x 25.4 x 3.0 mm x T80 (mm)				
成型系统 马达 主轴转速 主轴尺寸 刀具外径	Moulding unit Motor Spindle speed Spindle dimension Cutter dimension	5 option 7.5 / 10 / 12 / 15 (hp) 6000 option 8000 (rpm) 40 x 120L (mm) 140-160/220-240 (mm)				
三角环带砂光系统 马达 砂带尺寸 震盪马力	Belt sanding unit Motor Sanding belt size Vibration power	2 (hp) 4" x 60"/ 84"/ 98" (inch) 25w x 1/36				
海绵轮/环带砂光系统 马达 砂带尺寸 自动补偿	Roller / disc sanding unit Motor Sanding belt size Auto. compensation	2 (hp) 4" x 42" (海绵轮砂光 sponge sanding unit 仅限碟型砂光系统 disc sanding only)				
链条系统 马达 进给速度 档块间距 链条正反转	Chaintrack system Motor Feed speed Distance between dogs Normal/Reversible	5 / 7.5 (hp) 6-24 (m/min) 600 (mm) 标准配备 Standard				
移动系统 马达 进给速度	Movable side Motor Feed speed	1 (hp) 2 (m/min)				

We reserve the right for technical modification.

重型双端作榫机系列 DOUBLE END TENONER LUXURY CLASS

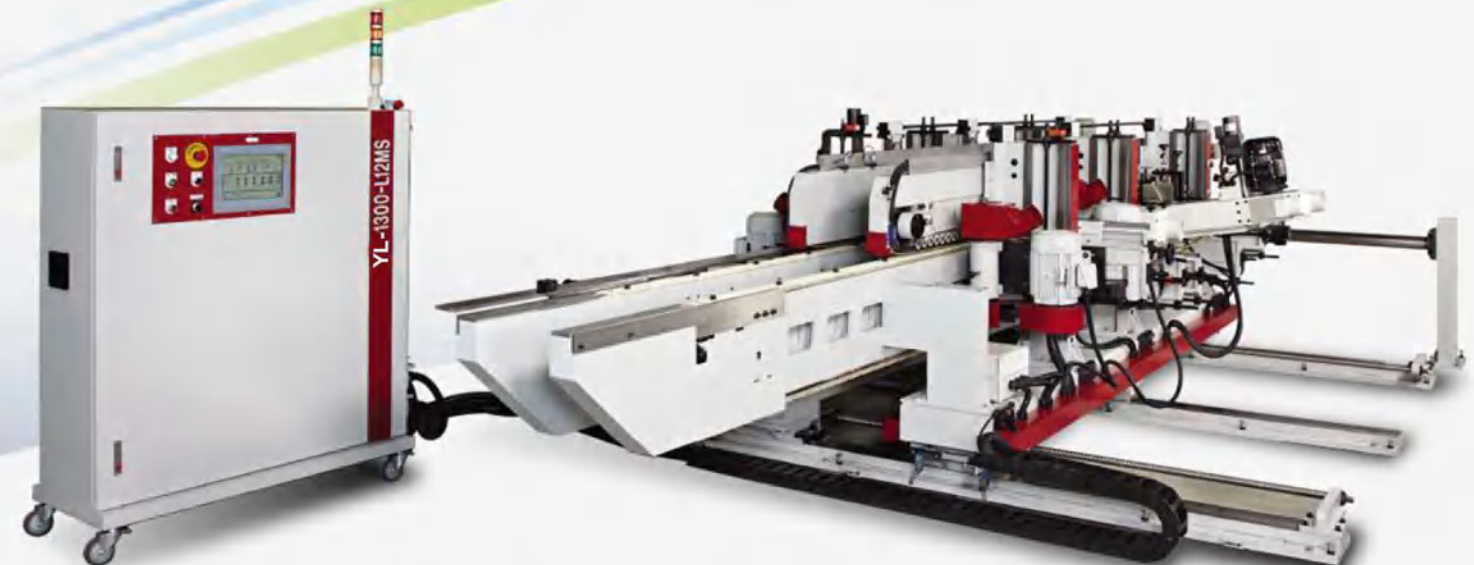


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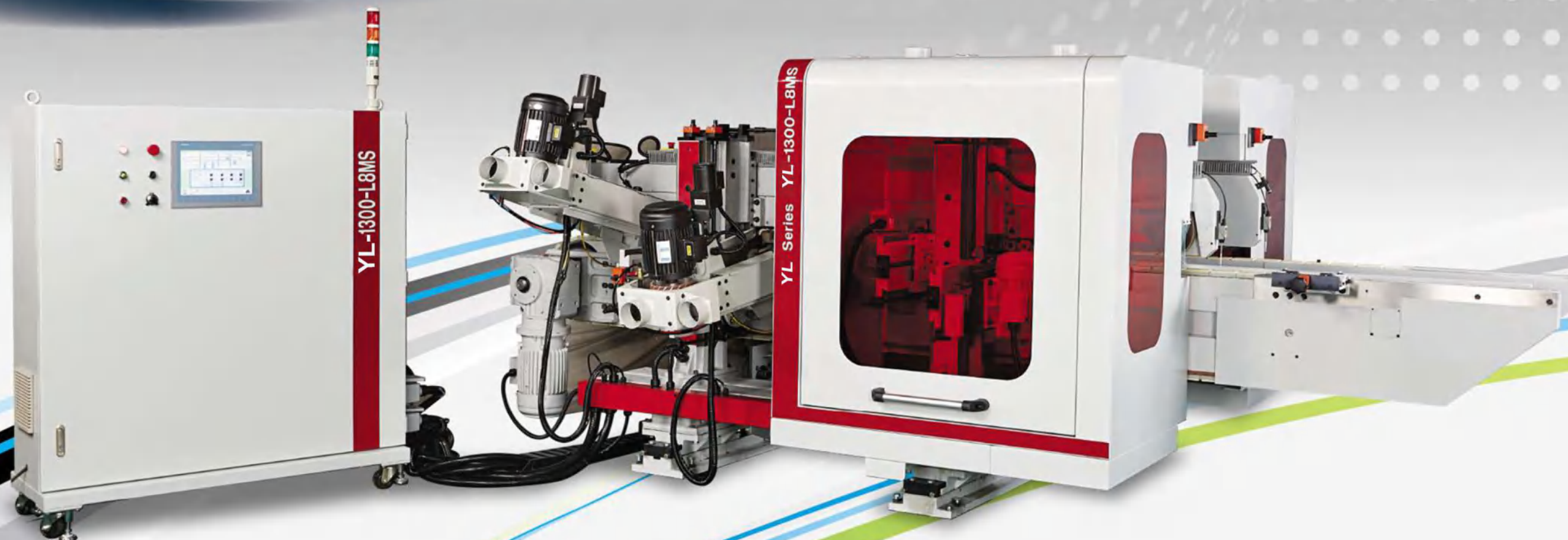
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YL-L Series 系列 YL-CE Standard Series 认证系列

重型双端作榫机 HEAVY DUTY DOUBLE END TENONER



标准配备 Attractive, Smart and Exclusive Features



分离式线轨
採用分离式双基座配合滚珠导
螺杆传动
individual linear guide way
Two slide guide way transfer with ball
screw.



进给链条装置
配备精密履带链条，此履带链条
装置採防尘及免润滑之针状轴承
(厂牌:德国INA)
Feed chain track system
Is enriched with precision track linkage
mounted with dust-proof and free
lubricated needle bearing, to ensure
perfect parallel at y-axis.
(BRAND: GERMAN INA)



人机介面自动操作模式
(厂牌:德国西门子)
**PLC Control for automatic
positioning and working
unit operation**
(BRAND: GERMAN SEMENS)



出料端双侧压轮
Double sided pressure roller



槽切锯系统
Scoring saw unit
2HP(option 3/5 HP)
Spindle speed:3000 rpm (50 HZ)
Spindle dim:Ø25.4 x 82 mm(L)



主锯系统
Main saw unit
5HP(option 7.5 HP)
Spindle speed:3000 rpm (50HZ)
Spindle dim:Ø25.4 x 82 mm(L)



立轴系统
Moulding unit
5HP (special 7.5HP)
Spindle speed: 6000 rpm (50HZ)
Spindle size: Ø40 x 120 MM (L)
Option attachment: Jumping device



立轴系统(变频马达)
H.F Moulding unit
7.5HP (special 10HP 15HP)
Spindle speed: 3000/6000 rpm (60/120 HZ)
Spindle size: Ø40 x 120 MM (L)
Option attachment: Jumping device